



Date: Thursday, 8/16/2007 1:05:21 PM
User: Jean-Luc Menard

Process Sheet



Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: MIRROR BRACKET
Job Number	: 33914		
Estimate Number	: 10245		
P.O. Number	: N/A	Part Number	: D2010101
This Issue	: 8/16/2007	Drawing Number	: D2010 REV. C2
Prsht Rev.	: NC	Project Number	: N/A
First Issue	: 8/15/2007	Drawing Revision	: C2
Previous Run	: N/A	Material	: N/A
Written By	: <u><i>[Signature]</i> 07.08.15.</u>	Due Date	: 8/31/2007
Checked & Approved By	: _____	Qty:	10
Comment	: Est:E 02.06.25 Added Rev. C1 KJ/RF	Um:	Each

Additional Product

Job Number: 

Seq. #:	Machine Or Operation:	Description :
1.0	M2024T3S063	2024-T3 .063 sheet
		
<p>Comment: Qty.: 0.3646 sf(s)/Unit Total : 3.6456 sf(s)</p> <p>Material: 2024-T3 (QQ-A-250/4) 0.063" thick</p> <p>(M2024T3S.063) Batch: <u>M104921</u> <u>1807-08-19</u></p>		



2.0 WATER JET FLOW WATER JET



 



Comment: FLOW WATER JET
1-Cut as per Dwg D2010-101
Dwg Rev: C2
Prog Rev: C2 HB 07-08-19

2-Deburr if necessary

(12)

3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE	
			
<p style="text-align: center;">4B 07-08-19</p>			
<p>Comment: INSPECT PARTS AS THEY COME OFF MACHINE</p>			

4.0	QC8	SECOND CHECK	
			
Comment: SECOND CHECK		En 07/08/21 (71)	

5.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
		
Comment: SMALL & MEDIUM FAB RESOURCE 1		
Deburr		mf 07-08-23

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Drawing Name: MIRROR BRACKET

Job Number: 33914

Part Number: D2010101

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

BRAKE NC

NC BRAKE



Comment: NC BRAKE

Form as per Dwg D2010

SAD 07/08/29

(12)

7.0

FE032EF

Inserts



Comment: Qty.: 4.0000 Each(s)/Unit Total: 40.0000 Each(s)

Inserts

Pick:

Qty Part Number

Description

Batch

4 FE-032-EF

Insert

M102973

SAD 07-09-29

8.0

SMALL FAB 1

SMALL & MEDIUM FAB RESOURCE 1



Comment: SMALL & MEDIUM FAB RESOURCE 1

Install fasteners per Dwg D2010

SAD 07-09-29

(12)

9.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

SAD 07/08/25

cont'd

(12)

10.0

POWDER COATING

POWDER COATING



Comment: POWDER COATING

Powder Coat Black Sandtex (Ref. 4.3.5.7) as per QSI 005 4.3

FL 07/09/27

(12)

11.0

QC3

INSPECT POWDER COAT/CHEMICAL CONVERSION



Comment: INSPECT POWDER COAT

BR

07-09-27

(12)

12.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location:

7/9/27

(12x)

SAD

13.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

07/09/28

(12)

Job Completion



07-09-28

